#### LESSONS LEARNED FROM THE APPLICATION OF CFD MODELS IN THE PREDICTION OF HEAT TRANSFER TO FLUIDS AT SUPERCRITICAL PRESSURE

M. De Rosa<sup>1</sup>,G. Guetta<sup>1</sup>, W. Ambrosini<sup>1</sup>, N. Forgione<sup>1</sup>, S. He<sup>2</sup>, J.D. Jackson<sup>3</sup>

<sup>1</sup> Università di Pisa, Dipartimento di Ingegneria Meccanica Nucleare e della Produzione, Via Diotisalvi 2, 56126 Pisa, Italy, Tel. +39-050-2218073, Fax +39-050-2218065,

E-mail: walter.ambrosini@ing.unipi.it

<sup>2</sup> University of Aberdeen, School of Engineering, Fraser Noble Building, Aberdeen AB24 3UE, United Kingdom, Tel. +44 (0) 1224 272799, Fax +44 (0) 1224 272497,

E-mail: <u>s.he@abdn.ac.uk</u>

<sup>3</sup> University of Manchester, Manchester M13 9PL, United Kingdom, Tel +44(0)161 275 4307 E-mail: <u>jdjackson@manchester.ac.uk</u>

#### Abstract

Based on previous and recent work on the subject, the paper summarizes the results obtained in the assessment of various CFD codes and models against experimental data related to heat transfer with fluids at supercritical pressure. The aim of the work is to summarise the lessons learned in this regard, drawing conclusions about model suitability. The results discussed address different codes, models, fluids and geometrical conditions. In particular, experiments with both water and carbon dioxide are considered, the FLUENT and the STAR-CCM+ commercial codes were used together with two different in-house codes adopting different k- $\epsilon$ , k- $\omega$  and k- $\tau$  models. Experimental data related to circular and non-circular ducts are addressed.

## 1. Introduction

Heat transfer to supercritical fluids represents an important issue for the design of new generation nuclear reactors, making use of supercritical fluids as primary or secondary coolant. Models for the analysis of heat transfer and fluid dynamics are required for application in the prediction of the complex phenomena occurring owing to the changes of properties exhibited at the transition across the pseudo-critical temperature and even before this threshold. Heat transfer, in particular, shows phenomena of enhancement and deterioration that must be carefully considered with a view to keeping the surface temperature of heater rods of a nuclear reactor within reasonable limits.

Reviews of experimental data available for comparison with models and engineering correlations have been published in recent years [1-3], with the aim of providing a sound basis for designing Generation IV reactors involving supercritical fluids. Actually, interesting studies in relation to heat transfer deterioration because of buoyancy or acceleration effects were performed decades ago [4-11]; this interesting body of older data is presently reconsidered in the new perspective of the present needs for nuclear reactor design, together with updated information being provided by recent studies (see e.g., [12-16]), for refining or validating engineering correlations and CFD models (see e.g., [18-23]).

The Universities of Manchester, Aberdeen and Pisa cooperated in the last years in an effort devoted to assessing presently available CFD codes against relevant experimental data [23-26]. Various low-Reynolds models implemented in in-house and also commercial codes were considered, reaching meaningful conclusions about the present state-of-the-art in the field. The cooperation is still ongoing and producing new data to be provided to the scientific community in order to establish the present needs in terms of model improvement.

Vancouver, British Columbia, Canada, March 13-16, 2011

The conclusions reached so far in the research are reported here to try to highlight the relevant lessons learned.

#### 2. Pis'menny et al. (2006) data for supercritical water

A purposely developed in-house code was applied by Sharabi [24-25] in the prediction of experiments conducted by Pis'menny et al. [12] at the National Technological University of Ukraine. The experiments investigated turbulent heat transfer in vertical circular tubes for water in a gas-like state or affected by mixed convection in both upward and downward flows, at an operating pressure of 23.5 MPa. The test section was made by thin stainless steel tubes with an inner diameter of 6.26 mm. Uniform heating by direct or alternating electric current was used and thermocouples were placed at the inlet and the outlet of the tube and along its outer surface to measure fluid and wall temperatures.

The in-house code adopted solved the flow balance equations by different two-equation RANS models in axi-symmetric geometry using the finite volume technique. The turbulence models used were: the k- $\epsilon$  models by Jones and Launder (JL) [27], Launder and Sharma (LS) [28], Lam and Bremhorst (LB) [29], Chien (CH) [30], Yang and Shih (YS) [31], Abe, Kondoh and Nagano (AKN) [32], the k- $\omega$  model by Wilcox (WI) [33] and the k- $\tau$  model by Speziale (SP) [34].

Figure 1 reports the typical behaviour shown by the models considered. In particular, the following considerations can be drawn from the presented data and the complete analysis is reported in references [24-25]:

- all the models considered are reasonably able to simulate the observed heat transfer conditions in downward flow and in upward flow at low heat flux to mass flux ratio;
- the k-ε models are able to detect the occurrence of heat transfer deterioration when the wall temperature exceeds the pseudo-critical value; nevertheless, they tend to overestimate the wall temperature after deterioration, over-responding to the decrease in turbulence kinetic energy, and, furthermore, do not show a sufficient recovery after the temperature peak;
- the k- $\omega$  and k- $\tau$  models exhibit a lower ability to capture deterioration, though the latter model does show deterioration, but very much delayed along the pipe length.

As it will be shown later on, this situation is characteristic of the capabilities of models currently available and has been confirmed in the analysis of other data, with different fluids and geometries. The impression is that k- $\varepsilon$  models have to differing extents the right ingredients for predicting deterioration, though with a consistent overestimation of this effect.

In relation to the causes at the root of the observed behaviour, it was noted that deteriorated heat transfer is predicted to be induced by laminarisation consequent to a decreased turbulence production by shearing. This is clearly shown in Figure 2, where the axial and radial distributions of velocity and turbulence kinetic energy are reported; it can be noted that the distortion of the velocity profile from the classical forced flow to mixed convection has a corresponding effect on turbulent kinetic energy, causing a big drop in its values close to the wall. This is at the root of heat transfer deterioration, shown in the corresponding plot of wall temperature in Figure 1f.

The same data were the subject of analyses by different models implemented in the STAR-CCM+ code [35-36]. The results showed that the V2F [37] model has also a response similar to the ones of the low Reynolds number k- $\varepsilon$  models considered (Figure 3a,b); expectedly, models making use of wall functions (as the "All y+" one), are not able to reproduce the onset of deterioration. On the other hand, the standard "low-Re" k- $\varepsilon$  model implemented in the code [38] produced results similar to the ones observed from other similar models.



Figure 1. Typical results obtained for Pis'menny et al. (2006) data by an in-house code [24]







Figure 3. Results obtained by the STAR-CCM+ code for Pis'menny et al. (2006) data

Later analyses on the same data by STAR-CCM+ showed that the inclusion of a model for the wall was relatively ineffective in improving the predicted behaviour [39], shedding light on the minor effect played by axial heat conduction along the wall on wall temperature (Figure 3c). Finally, a recent application to the same data of the SST k- $\omega$  model [40] produced relatively poor results and a strong influence of the assumed turbulent Prandtl number, which was not noted with other models (Figure 3d).

## 3. Kim et al. (2005) data for supercritical carbon dioxide

Kim et al. [13] made use of carbon dioxide at 8 MPa in a 1.2 m long test section heated by DC current and preceded by an adiabatic section of 0.8 m. The flow was upward and conditions of aided mixed convections were established in the channel. The geometry of the tubes varied, including circular, triangular and square cross section pipes with hydraulic diameters of 7.8, 9.8 and 7.9 mm, respectively, made of Inconel 625 with a thickness of 1 mm. Thermocouples were silver-soldered on the outer pipe surface every 30 mm along the heated length. The experimental conditions addressed in the simulations [25] involve an inlet temperature of 15 °C, a mass velocity of 314 kg/m<sup>2</sup>s and heat fluxes of 20, 23 and 30 kW/m<sup>2</sup>. The obtained results are shown in Figure 4 and Figure 5.



Figure 5. Results obtained by the FLUENT code for Kim et al. (2005) non-circular tube data [26]

It can be noted that the use of an in-house code and FLUENT [41] confirmed previous findings about the capability of k- $\varepsilon$  models in predicting heat transfer deterioration even in 3D conditions and with a different fluid, but sometimes with a marked overestimate of wall temperature. The conclusions were extended also to other low-Re models (as the Cheng et al. [42] model, CHC; note that SAA has the same meaning as SP in previous plots). The intrinsic incapability of wall functions (the case labelled RNG since this k- $\varepsilon$  model was used in the bulk fluid) in detecting deterioration phenomena and the poor behaviour of the k- $\omega$  and k- $\tau$  models were also confirmed.

## 4. Watts (1980) data for supercritical water

Watts data [11] are the subject of an extensive work [43-46] being carried out in the frame of the IAEA CRP on "Heat Transfer Behaviour and Thermo-hydraulics Codes Testing for SCWRs". The interest of these data is in the broad range of conditions over which they were obtained, involving both upward and downward flow and showing deteriorated heat transfer also at temperatures well below the pseudo-critical one. In this respect, these data added an interesting contribution to the understanding of model behaviour.

Watts' experiments were conducted in a uniformly heated pipe, having a diameter of 25.4 mm and length of 2 m. A unheated length of 0.78 m was located upstream the test section. The operating pressure of the fluid was 25 MPa and the heat flux ranged from 175 to 400 kW/m<sup>2</sup>, with values of the inlet temperature equal to 150, 200, 250, 300 °C and inlet mass fluxes from 200 to 1000 kg/(m<sup>2</sup>s). A natural circulation loop was used to produce the flow and the test section was heated by electrical current. The inside tube temperatures were inferred by the measurement of the outside surface values, considering heat conduction in the pipe wall.

In a first phase of the work [23, 43], the data were simulated extensively by the SWIRL code [44], allowing to test the performance of the Yang and Shih [31], the Abe, Kondo and Nagano [32] and the Launder and Sharma [32] models. This revealed again a general capability of these k- $\varepsilon$  models to quantitatively reproduce deteriorated heat transfer in upward flow at temperatures lower than the pseudo-critical one (see e.g., Figure 6). Considering the previous experience, obtained mainly in comparison with deteriorated conditions across the pseudo-critical threshold, this finding represented an interesting additional information. Despite the encouraging behaviour shown by models in such cases, quantitative inadequacies are still present even under non-deteriorated conditions related to upward flows, indicating an incomplete description of turbulence effects; as already noted, downward flow seemed easier to reproduce (Figure 7).

An interesting conclusion from the work is indicated by the results in Figure 8, which show a general deterioration of heat transfer in upward flow, with respect to pure forced convection conditions (calculated assuming zero gravity), and a general enhancement in downward flow. The work also confirmed the overestimation of wall temperature in deteriorated heat transfer cases in which the fluid temperature is crossing the pseudocritical threshold. A partial comparison of the results from SWIRL with those obtained by the STAR-CCM+ and the FLUENT codes, with available k- $\varepsilon$  models, confirmed these findings (Figure 9 and Figure 10), motivating a thorough application of these codes.

At the time of writing, the work of systematic application of these two commercial codes is close to completion [45-46]. Some relevant results obtained by STAR-CCM+ are reported in Figure 11 and Figure 12, confirming that k- $\varepsilon$  models are capable of providing quantitatively correct estimates of wall temperature for deteriorated heat transfer for temperatures below the pseudo-critical value, while the agreement is much worse when this limit is exceeded. On the other hand, the SST k- $\omega$  model [40] seems unable to even detect the onset of deterioration in the cases addressed. Similar conclusions are reached using FLUENT, as shown in Figure 13, which illustrates again the typical behaviour of k- $\varepsilon$  models in predicting deterioration with wall temperatures below the pseudo-critical temperature.







Figure 7. Comparison between experimental and calculated inner wall temperature for Watts (1980) data obtained by the SWIRL code with different turbulence models [23]



Figure 8. Ratio of the Nusselt numbers for upward or downward flow to the one for pure forced convection for Watts (1980) data, calculated by SWIRL with the YS turbulence model [23]



Figure 9. Comparison between experimental and calculated inner wall temperature for Watts (1980) data obtained by different codes (q = 255 W/m<sup>2</sup>,  $T_{in} = 150^{\circ}$ C, upward flow) [23]



Figure 10. Comparison between experimental and calculated inner wall temperature for Watts (1980) data obtained by different codes (q = 255 W/m<sup>2</sup>,  $T_{in} = 150^{\circ}$ C, downward flow) [23]



Figure 11. Comparison between experimental and calculated inner wall temperature obtained by the STAR-CCM+ code with different models for upward flow [45]



c) turbulence kinetic energy

Figure 12. Radial and axial distributions of fluid temperature, velocity and turbulent kinetic energy along the channel as evaluated by STAR-CCM+ with standard Low-Re k- $\epsilon$  model (upward flow, q=250 W/m<sup>2</sup>, T<sub>in</sub> = 200 °C, G = 340 kg/(m<sup>2</sup>s)) [45]





## 5. Conclusions

The work jointly performed by the Universities of Manchester, Aberdeen and Pisa in the frame of their cooperation, starting with the PhD study of Medhat Sharabi [25] and continuing with the joint co-tutoring of MSc and BSc students, has addressed a broad range of operating conditions. The result of this work is a meaningful picture concerning the present capabilities of CFD models in predicting heat transfer to supercritical fluids, clearly showing the areas requiring further improvement.

In particular, it was found that:

- low-Re k-ε models generally have good capability in reproducing deteriorated heat transfer when the wall temperatures are below the pseudo-critical threshold; the mechanism acting in this case is clearly the laminarisation due to the reduction of turbulence production by shearing associated with the effects of buoyancy on the radial velocity profile;
- the major flaw exhibited by k-ε models is that they overestimate observed wall temperature when deterioration occurs with the temperature exceeding the pseudo-critical value at the wall and in the boundary layer; also in this case, the mechanism causing deterioration is mainly laminarisation, accompanied and made even worse by the sharp changes in fluid properties near the wall;
- the reproduction of heat transfer in non-deteriorated cases by k-ε models is sometimes excellent and sometimes poor; the reasons for this inconsistent behaviour are not completely understood and require further investigation concerning the details of the model assumptions adopted;
- on the other hand, within the limits of the analyses performed,  $k-\omega$  models were not found to be effective enough in reproducing heat transfer deterioration; this conclusion will be better supported by work to be performed with more direct comparison with published data in which the SST k- $\omega$  model was found to have better performance [20].

A further valuable result of the studies made by the three Universities in cooperation is the involvement of young students and researchers in joint work on these fascinating and challenging aspects of heat transfer in support to the design of Generation IV reactors.

# 6. References

- [1] Romney B. Duffey, Igor L. Pioro, Experimental heat transfer of supercritical carbon dioxide flowing inside channels (survey), *Nuclear Engineering and Design*, 235 (2005) 913–924.
- [2] Igor L. Pioro, Romney B. Duffey, Experimental heat transfer in supercritical water flowing inside channels (survey), *Nuclear Engineering and Design*, 235 (2005) 2407–2430.
- [3] Igor L. Pioro, Romney B. Duffey, Heat Transfer and Hydraulic Resistance at Supercritical Pressure in Power Engineering Applications, ASME Press, New York, 2007.
- [4] W.B. Hall, J.D. Jackson, Laminarization of a pipe flow by buoyancy forces. ASME paper 69-HT-55, 1969.
- [5] J.D. Jackson, and W.B. Hall, Influence of Buoyancy on Heat Transfer to Fluids in Vertical Tubes under Turbulent Conditions, Turbulent Forced Convection in Channels and Bundles, Hemishpere, New York, 1979, PP. 613-640.
- [6] M.A. Styrikovic, T.K. Margulova, and Z.L. Miropol'skii, Problems in the development of designs of supercritical boilers, Thermal Engineering, 14, 1967, pp.5-9.
- [7] H.S. Swenson, J.R. Carver, and C.R. Kakarala, Heat transfer to supercritical water in smoothbore tubes. Journal of Heat Transfer, 87, 1965, pp.477-84.
- [8] K. Yamagata, K. Nishikawa, S. Hasegawa, T. Fujii, and S. Yoshida, Forced Convection Heat Transfer to Supercritical Water Flowing in Tubes, Int. J. Heat Mass Trans. 15, 1972, 2575-2593.
- [9] M. E. Shitsman, Impairment of the heat transmission at supercritical pressures, High Temperatures, vol. 1, no. 2, pp. 237–244, 1963.
- [10] A.P. Ornatsky, L.P. Glushchenko and E.T. Siomin. The research of temperature condition of small diameter parallel tubes cooled by water under supercritical pressure. In Proceedings of the 4th International Heat Transfer Conference. Paris-Versailles, France, 1970. Elsevier Pulishing Company.
- [11] M.J. Watts, Heat transfer to supercritical pressure water Mixed convection with upflow and downflow in a vertical tube. PhD Thesis. University of Manchester, 1980.

- [12] E.N. Pis'menny, V.G. Razumovskiy, A.E. Maevskiy, and I.L. Pioro, Heat Transfer to Supercritical Water in Gaseous State or Affected by Mixed Convection in Vertical Tubes, Proc. of the ICONE14 Conference, July 17-20, 2006, Miami, USA.
- [13] J.K. Kim, H.K. Jeon, J.Y. Yoo, and J.S. Lee, Experimental Study on Heat transfer Characteristics of Turbulent Supercritical Flow in Vertical Circular/Non-Circular Tubes, Proc. of the 11th NURETH-11, Avignon, France, Oct. 2-6, 2005.
- [14] J.H. Song, H.Y. Kim, H. Kim, Y.Y. Bae, Heat transfer characteristics of a supercritical fluid flow in a vertical pipe, The Journal of Supercritical Fluids, Volume 44, Issue 2, March 2008, Pages 164-171.
- [15] P.X. Jiang, Y. Zhang, C. R. Zhao and R.F. Shi, Convection Heat Transfer of CO2 at Supercritical Pressures in a Vertical Mini Tube at Relatively Low Reynolds Numbers, Experimental Thermal and Fluid Science 32 1628–1637(2008).
- [16] Jeremy Licht, Mark Anderson, Michael Corradini, Heat transfer to water at supercritical pressures in a circular and square annular flow geometry, International Journal of Heat and Fluid Flow, Volume 29, Issue 1, February 2008, Pages 156-166.
- [17] J.D. Jackson, Development of a Semi-Empirical Model of Turbulent Convective Heat Transfer to Fluids at Supercritical Pressure, Proc. of the ICONE16 Conference, May 11-15, 2008, Orlando, Florida.
- [18] Jacob Thorson, Jeremy Licht, and Mark Anderson, Investigation of the Effectiveness of Jackson's Nusselt Correlation with Buoyancy and Acceleration Terms in Critical Water, IAEA Technical Meeting on "Heat Transfer, Thermal Hydraulics, and System Design for Supercritical Water-Cooled Reactors" Pisa, Italy, July 5-8, 2010.
- [19] E. Laurien, Analytical Modelling of the Heat Transfer to Supercritical Water in Pipe Flows, IAEA Technical Meeting on "Heat Transfer, Thermal Hydraulics, and System Design for Supercritical Water-Cooled Reactors" Pisa, Italy, July 5-8, 2010.
- [20] H. Anglart, CFD Prediction of the Onset of Heat Transfer Deterioration to Supercritical Water, IAEA Technical Meeting on "Heat Transfer, Thermal Hydraulics, and System Design for Supercritical Water-Cooled Reactors" Pisa, Italy, July 5-8, 2010.
- [21] X. Cheng, B. Kuang, Y.H. Yang, Numerical analysis of heat transfer in supercritical water cooled flow channels, Nuclear Engineering and Design 237 (2007) 240–252.
- [22] Jue Yang, Yoshiaki Oka, Yuki Ishiwatari, Jie Liu, Jaewoon Yoo, Numerical investigation of heat transfer in upward flows of supercritical water in circular tubes and tight fuel rod bundles, Nuclear Engineering and Design 237 (2007) 420–430.
- [23] M. Mucci, S. He, W. Ambrosini, N. Forgione, J.D. Jackson, Assessment of Turbulence Models in the Simulation of Heat Transfer to Water at Supercritical Pressure in Upward and Downward Flow, IAEA Technical Meeting on "Heat Transfer, Thermal Hydraulics, and System Design for Supercritical Water-Cooled Reactors" Pisa, Italy, July 5-8, 2010.
- [24] M.B. Sharabi, W. Ambrosini, N. Forgione, S. He, Prediction of Experimental Data on Heat Transfer to Supercritical Water with Two-Equation Turbulence Models, 3rd Int. Symposium on SCWR – Design and Technology, March 12-15, 2007, Shanghai, China.
- [25] Medhat Beshir Sharabi, CFD Analyses of Heat Transfer and Flow Instability Phenomena Relevant to Fuel Bundles in Supercritical Water Reactors, Tesi di Dottorato di Ricerca in Sicurezza Nucleare e Industriale, Anno 2008.
- [26] M. Sharabi, W. Ambrosini, S. He, J.D. Jackson Prediction of turbulent convective heat transfer to a fluid at supercritical pressure in square and triangular channels, Annals of Nuclear Energy, Volume 35, Issue 6, June 2008, Pages 993-1005.
- [27] W.P. Jones and B.E. Launder, The Prediction of Laminarization with Two-Equation Models of Turbulence, Int. J. Heat Mass Transfer, 1972, 15, 301-314.

Vancouver, British Columbia, Canada, March 13-16, 2011

- [28] B.E. Launder and B.I. Sharma, Application of the Energy Dissipation Model of Turbulence to Calculation of Flow Near a Spinning Disc, Lett. Heat Mass Transfer, 1, 1974, 131-138.
- [29] C.K.G. Lam and K.A. Bremhorst, Modified form of k-ε Model for Predicting Wall Turbulence, ASME, J. of Fluids Eng., 103, 1981, 456-460.
- [30] K.Y. Chien, Predictions of Channel and Boundary Layer Flows with a Low Reynolds Number Two-Equation Model of Turbulence, AIAA J., 20, 1982, 33-38.
- [31] Z. Yang and T.H. Shih, New Time Scale Based k-ε Model for Near Wall Turbulence, AIAA J., 31, 1993, 1191-1198.
- [32] K. Abe, T. Kondoh and Y. Nagano, A New Turbulence Model for Predicting Fluid Flow and Heat Transfer in Separating and Reattaching Flows I. Flow Field Calculations, Int. J. Heat Mass Transfer 37, 1994, 139-151.
- [33] D.C. Wilcox, Simulations of Transition with a Two-Equation Turbulence Model, AIAA J., 32, 1994, 247-255.
- [34] C.G. Speziale, R. Abid and E.C. Anderson: A Critical Evaluation of Two-Equation Models for Near Wall Turbulence, AIAA J., Paper 90-1481, 1990.
- [35] W. Ambrosini, Continuing Assessment of System and CFD Codes for Heat Transfer and Stability in Supercritical Fluids, 4th International Symposium on Supercritical Water-Cooled Reactors, March 8-11, 2009, Heidelberg, Germany, Paper No. 83.
- [36] STAR-CCM+, web-site <u>http://www.cd-adapco.com/products/STAR-CCM\_plus/</u>
- [37] Durbin, P. A. Near-wall turbulence closure modelling without damping functions, Theor. Comput. Fluid Dyn. 3, 1991, 1-13.
- [38] F.S. Lien, W.L. Chen, and M.A. Leschziner, Low-Reynolds number eddy-viscosity modelling based on non-linear stress-strain/vorticity relations, Proc. 3rd Symp. on Engineering Turbulence Modelling and Measurements, 27-29 May 1996, Crete, Greece.
- [39] S. Badiali, Analisi di Fenomeni di Deterioramento dello Scambio Termico con Fluidi a Pressione Maggiore ai Quella Critica, Università di Pisa, Tesi di Laurea in Ingegneria Energetica, A.A. 2008/2009.
- [40] F. R. Menter, Multiscale model for turbulent flows," in Proceedings of the 24th AIAA Fluid Dynamics Conference, pp. 1311–1320, American Institute of Aeronautics and Astronautics, Orlando, Fla, USA, July 1993.
- [41] FLUENT 6.2.16, 2005: Users Guide, FLUENT Inc.
- [42] K.C. Chang, W.D. Hsieh, C.S. Chen, A modified low-Reynolds-number turbulence model applicable to recirculating flow in pipe expansion. Trans. ASME, J. Fluid Eng. 117, 1995, 417–423.
- [43] M. Mucci, Computational Fluid Dynamics analysis of heat transfer problems in heated channels with water at supercritical pressure, Tesi di Laurea Specialistica in Energia Energetica, Università di Pisa, Anno 2010.
- [44] S. He, W. S. Kim, P. X. Jiang, and J. D. Jackson, Simulation of mixed convection heat transfer to carbon dioxide at supercritical pressure, J. Mech. Eng. Sc., 218, 2004, 1281-1296.
- [45] M. De Rosa, Tesi di Laurea Specialistica in Energia Energetica, Università di Pisa, Anno 2010, Ongoing work.
- [46] G. Guetta, Tesi di Laurea in Energia Energetica, Università di Pisa, Anno 2010, Ongoing work.

The support of the International Atomic Energy Agency (IAEA), through the Research Agreement No. 14272, is acknowledged in connection with the Co-ordinated Research Project in 'Heat transfer behaviour and thermo-hydraulics code testing for super-critical water cooled reactors (SCWRs)'.

CD-Adapco, in the person of Dr. Emilio Baglietto, is acknowledged for supporting this research.

The work owes a lot to Dr. Medhat Sharabi and Mr. Marco Mucci, who developed some of the presented material, already published elsewhere in their names.